



US SPARS

Catana 42 Parts Manual

U.S. SPARS
6320 NW 123rd Place
Gainesville, FL 32653
www.usspars.com
Tel : 386-462-3760
Fax : 386-462-3448

US SPARS is a part of group Z-Spars, the world's largest spar builders. From a small shop in Paris making bows and arrows to the largest spar-producing group on the planet, the Z-Spars Group is now at the forefront of the spar design. The Z-Spars Group has been supplying custom and production spars and rigging since 1973 and now supplies sailing enthusiasts and boat builders of the world with over 6,000 spars annually. With a network of smaller agents, we can supply products to every country in the world.

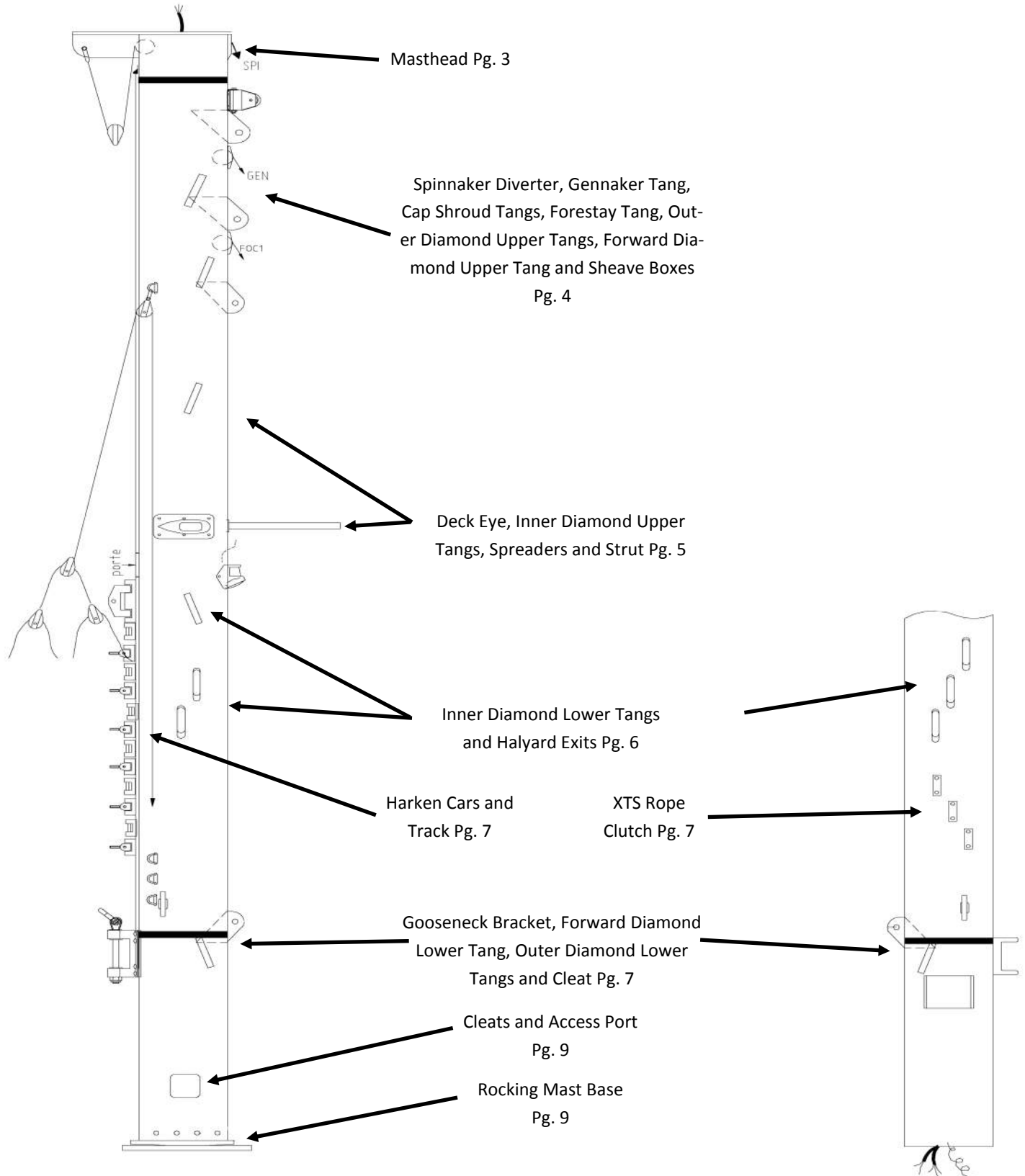
Established in 1998, US SPARS extends the Z-Spars line of boating products to better serve our US customers. US SPARS staff take pride in the exceptional customer service and individual attention given to all of our customers.



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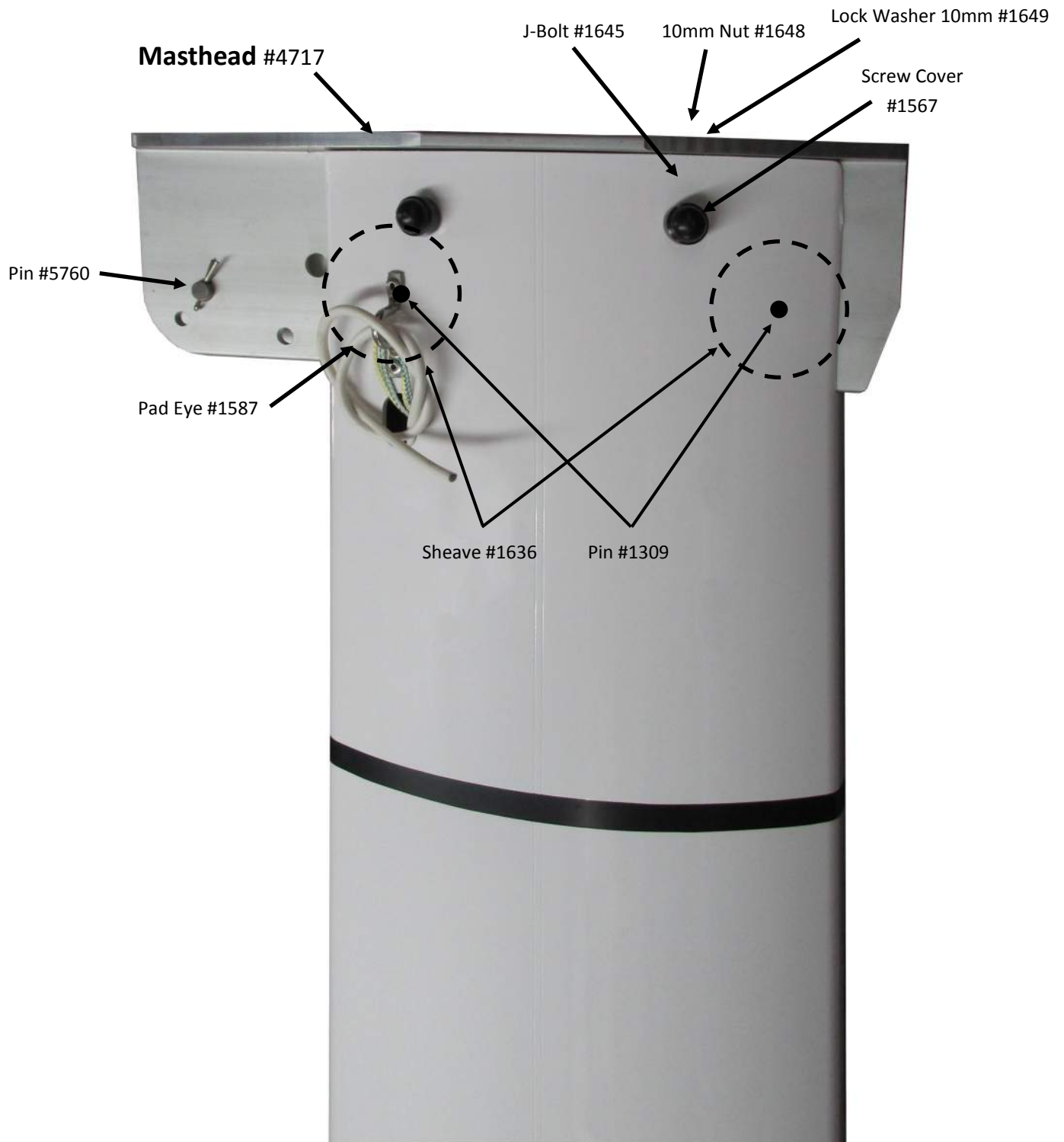




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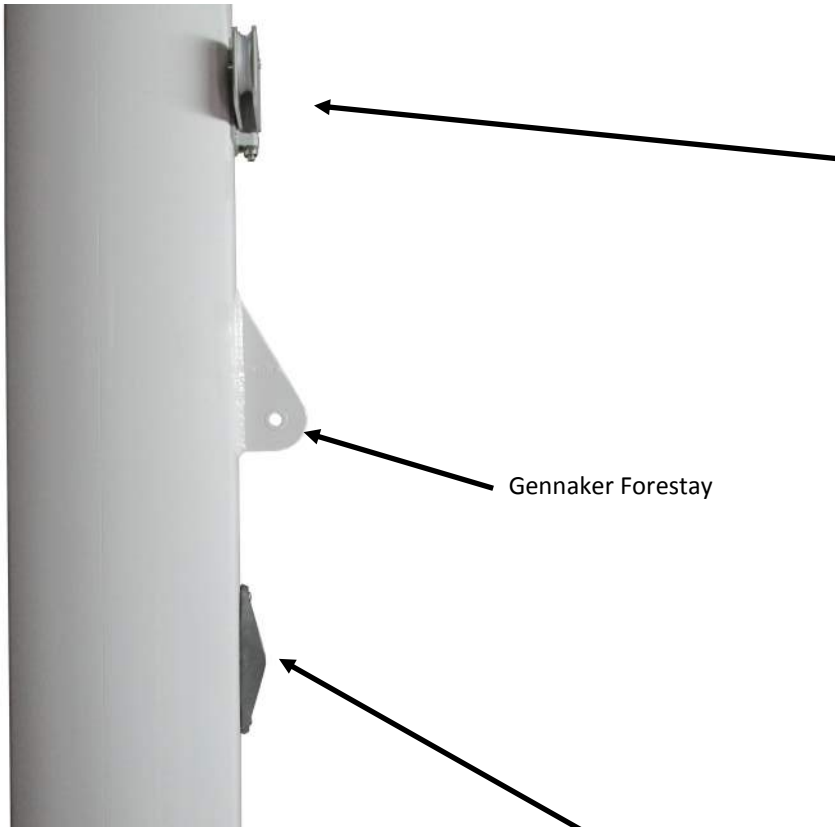




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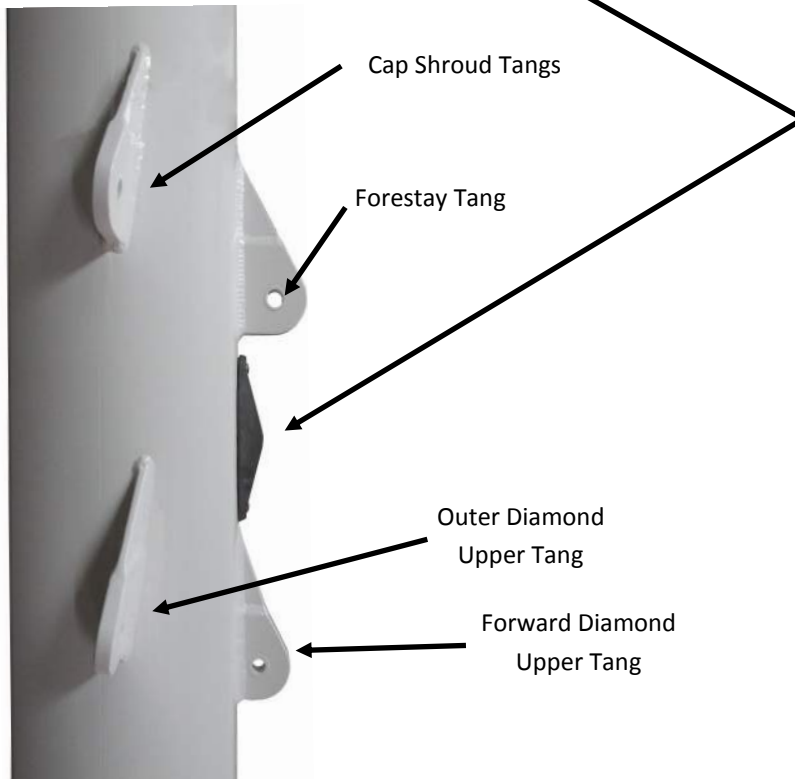
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Spinnaker Diverter #3340

- Spi Diverter Body #1550
- Spi Diverter Block #5119
- Screw 8x100mm #5939
- Nut 8mm #1710
- Washer 8mm #1718
- Sheave #1618
- Pin 8x24mm #5823
- Split Ring #1451
- Rivet #1359

Gennaker Forestay



80mm Sheave Box #3028

- Sheave Box #1060
- Sheave #1707
- Sheave Pin #5816
- Bolt 8x20mm #1701

Cap Shroud Tangs

Forestay Tang

Outer Diamond
Upper Tang

Forward Diamond
Upper Tang



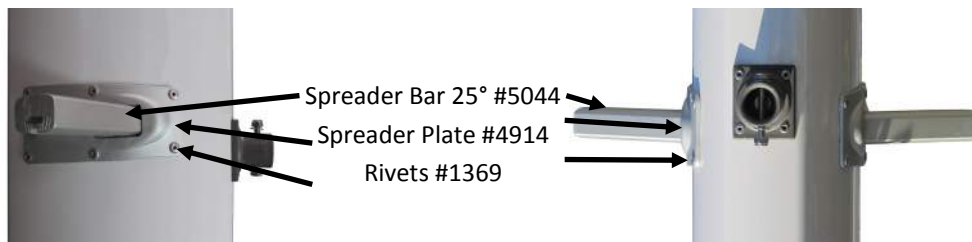
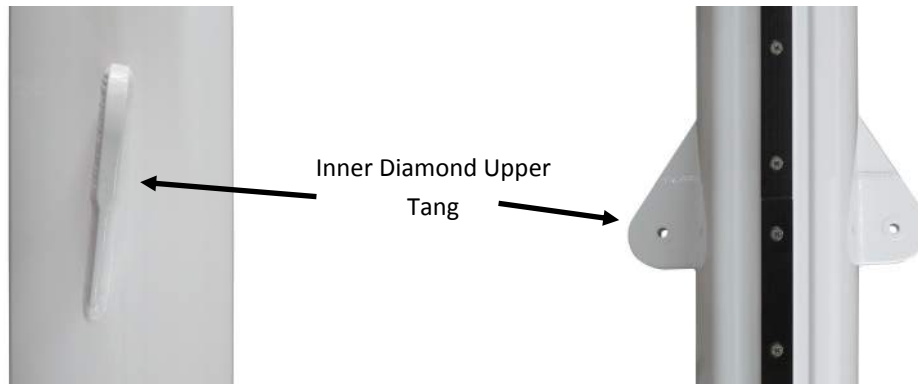
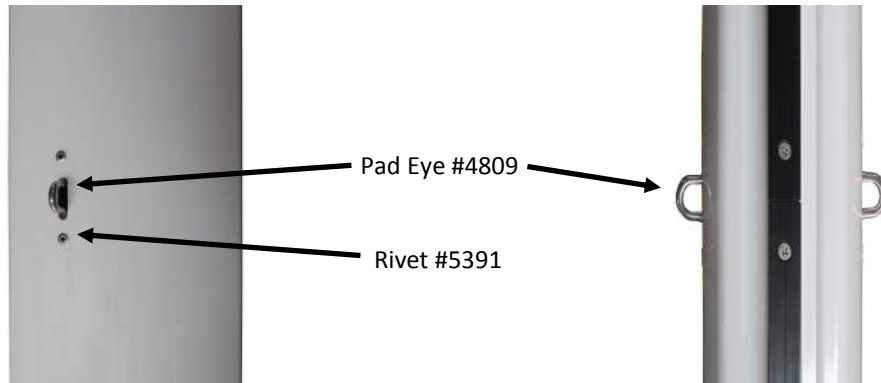
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Side View

Rear View



Spreader Tip #3806

- Spreader Tip #4138
- Pin 16x80mm #1325
- Pin 12x80mm #1326
- Split Pin #1776
- Bolt 8x55mm #5925
- Washer 8mm #1718
- Nut 8mm #1710



Strut Bracket

- Strut Bracket #223
- Bolt 10x25 #6059
- Nut 10mm #1705
- Bolt 8x55mm #5925
- Washer 8mm #1718
- Nut 8mm #1710



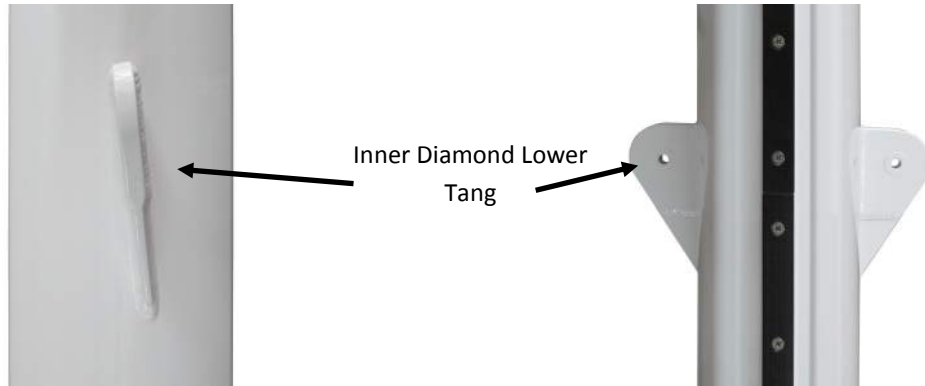
For more information on Struts, go to Page 40 on our Online Catalogue.



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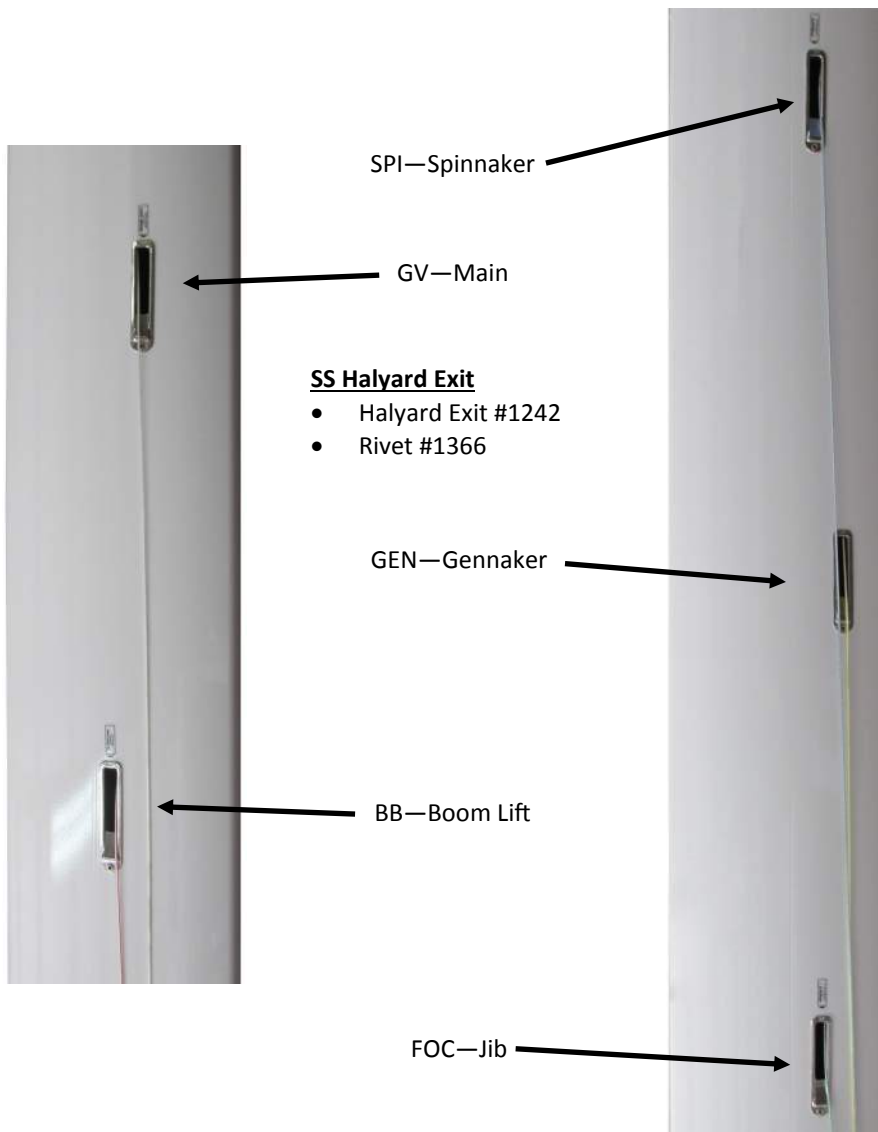


Inner Diamond Lower
Tang

Halyard Exits

Starboard

Port

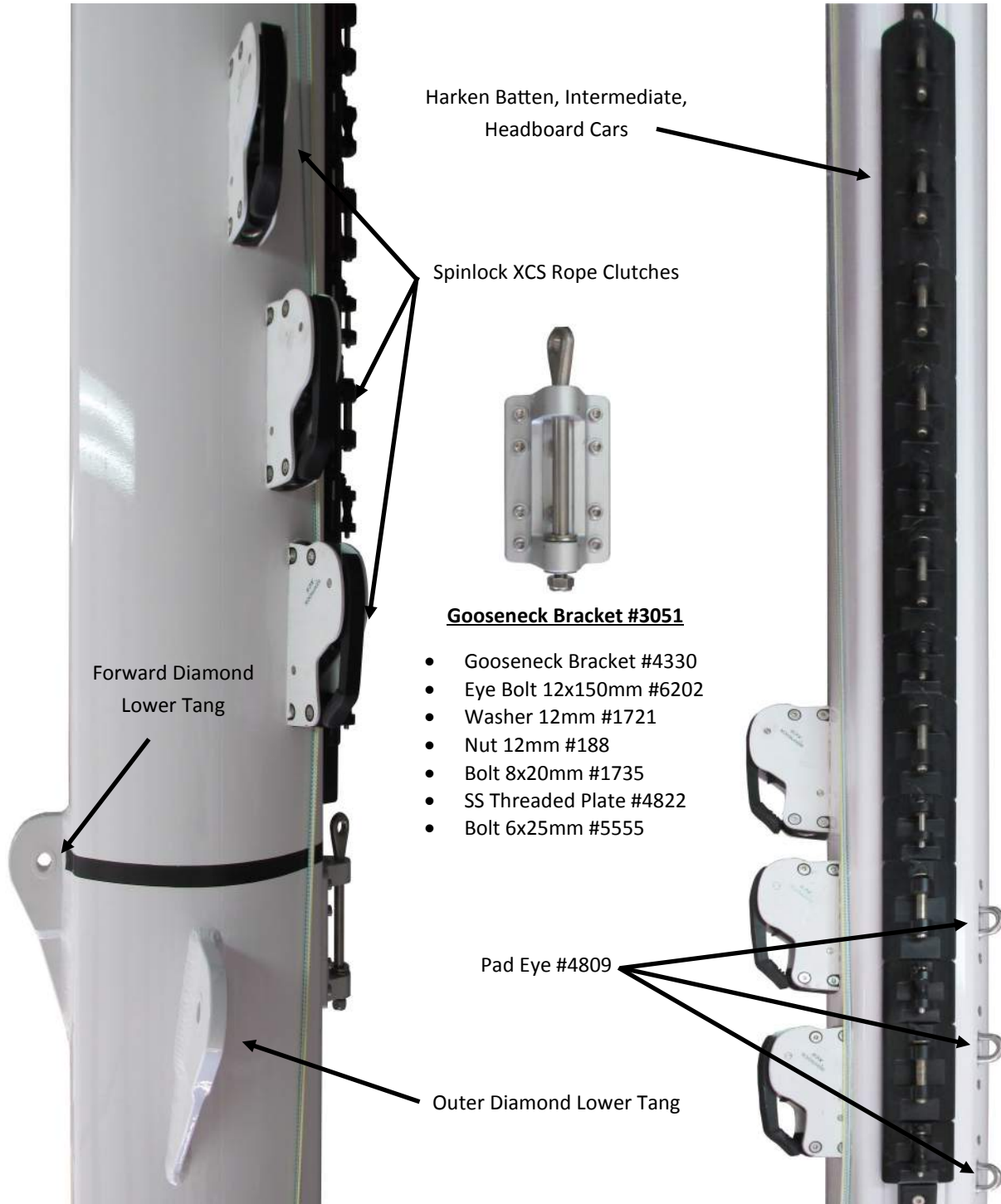




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Rocking Base